ECN#

381

Page 1 of 1

Join Wight ENGINEERING CHANGE NOTE:



ECN#: **ASSEMBLY:** BMW4011 **DESCRIPTION:** PXY CPU CARD New Assembly: DATE: 4/08/00 **Current Assy Rev: Current Schematic Rev:** 5.6 New Assy Rev: **New Schematic Rev:** 5.7 • Excel BOMs Updated Subcontractor Records Updated CMS BOMs Updated Compatibility Maintained: Yes IMPLEMENTATION INFORMATION: Safety Issue ○ UL Compliance Issue O New Feature Cost Reduction **Bug Fix EMC Compliance Issue Quality Issue** ○ Cosmetic Change Reliability Reasons **Software Change REASON FOR CHANGE:** Rectify unpredictable machine state on start-up.

DETAILS OF CHANGE:

- 1. Remove the following components;
- R98 (RMD5503 Resistor 2k7 Ohm, Metal Film, 0.063W, +/- 1%, 25V)
- 2. Replace R98 with the following;
- RMD9692 Resistor 6k8 Ohm, Metal Film, 0.063W, +/- 1%, 25V
- 3. Place a assembly revision label on the card, marked "M", after the blank Rev 5 PCB P/N so it reads as " BMW4011E-M".